

INSTALLATION INSTRUCTIONS

SUI200 - MANUAL VERTICAL LIFT WINDOW

1. Remove red shipping screws from side jambs and discard.
2. Lift window into opening and shim window to make sure it is level, plumb and square.
3. Remove jamb caps.
4. Drill pass through hole in sill or bottom 1" of jamb (any higher pass hole in jamb will interfere with counterbalance weights)
5. Secure with the four 2-1/2", #12 screws.
6. Replace jamb caps. Jamb cap screws must be left accessible for future serving - DO NOT COVER.
7. Caulk interior and exterior edges with a quality dymonic or silicone.
8. Test the window operation.

