

**TYPICAL
IFSC-4040 INSTALLATION**

- 1) Quikserv windows must be installed level and square to work properly.
- 2) Anchor through each side jamb at two places top & bottom of each jamb using pre-drilled holes. (See Detail A & B)
- 3) Recommended height from floor to service opening to be 36". (Check any & all local or city codes)
- 4) Silicone all exterior and interior joint:
- 5) All other type of anchoring to be approved by certified engineer.

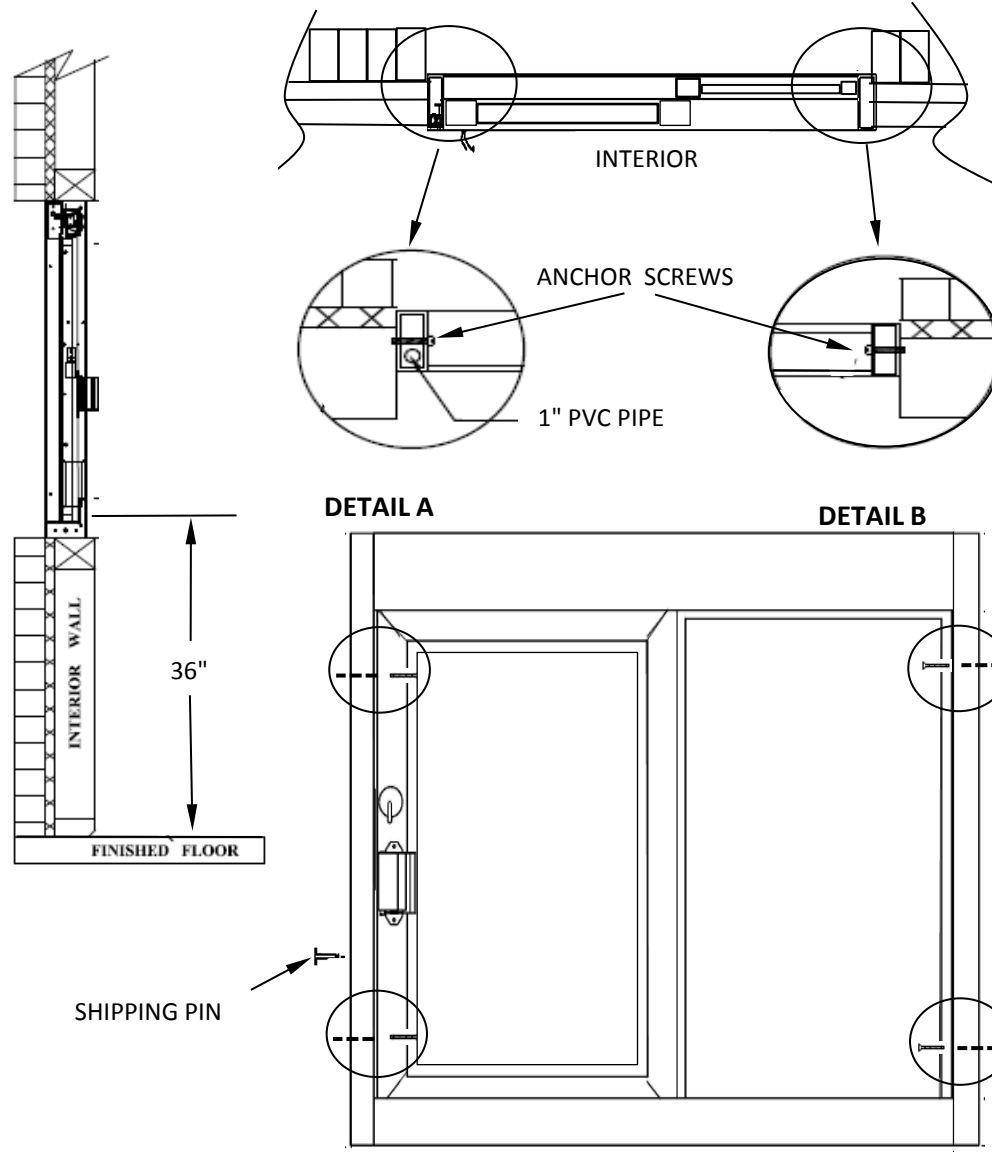


FIGURE 1

General Notes

Actual Dimension
48"(W) x 48"(H)

Service Opening
20-1/4"(W) x 41"(H)

Rough Opening
48-3/8"(W) x 48-3/8"(H)

NOTE 1:
Remove shipping pin before installing the window. The shipping pin is located in the side jamb. (See Figure 1)

NOTE 2:
Anchor Screws to be supplied by contractor. (See Detail A & B)

CAUTION:
Use caution when drilling thru the side jamb. A 1" pvc tube is located inside the lock jamb, depending on left handed or right. Drilling into the 1" pvc tube will void warranty.

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TITLE: INSTALLATION PROCEDURE				
Drawing Name IFSC-4040 INSTALLATION DRAWING				
DATE 4/5/2016	DRAWN BY RBV	SCALE NTS	SHEET 1 of 1	SIZE A