



**TOOLS NEEDED**

5/16" Wrench / Nut Driver

3/8" Wrench

1/8" Allen head wrench

Small pliers or vise grips

Lock-Tite

1. Remove the screws from the front access cover.
2. Remove the 2 screws holding the (2) flag brackets to door brackets.
3. Remove the screws connecting the door brackets to slide rail.  
( Remove doors and set aside)
4. Remove the screws from the slide rail to the header.  
(Slide race left or right to access screws )
5. Replace with new slide rail part# 1916 in reverse order it was removed.

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## Electric BI-Parting Slide Rail Replacement

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