



**TOOLS NEEDED**

5/16" Wrench / Nut Driver

5/32" Allen head wrench

1/8" Allen head wrench

Small pliers or vise grips

1. Remove the screws from the front access cover.
2. Remove the 2 screws holding the (2) flag brackets to door brackets.
3. Remove the screws connecting the door brackets to slide rail.  
( Remove doors and set aside)
4. Remove old door guides (Part#1017) and replace with new one.  
( The bottom nutzerts may also need replacing.)
5. Replace door in reverse order it was removed

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**Electric BI-Parting Door Guide Replacement**

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